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## Metals Service Center Institute

| WELDING  |  |  |  |   |
|--|--|--|--|---|
| Basic Measurement<br>Calibration Fundamentals<br>Intro to OSHA<br>Personal Protective Equipment<br>Noise Reduction/Hearing Conservation<br>Lockout/Tagout Procedures<br>SDS and Hazard Communication                   | Walking and Working Surfaces<br>Fire Safety and Prevention<br>Flammable/Combustible Liquids<br>Safety for Lifting Devices<br>Powered Industrial Truck Safety<br>Introduction to Physical Properties<br>Introduction to Mechanical Properties | Introduction to Metals<br>Ferrous Metals<br>Nonferrous Metals<br>Lean Manufacturing Overview<br>ISO 9001:2015 Review<br>5S Overview<br>Welding Safety Essentials   | PPE for Welding<br>Welding Fumes and Gases Safety<br>Electrical Safety for Welding<br>Introduction to Welding<br>Introduction to Welding Processes<br>Math Fundamentals for Welding<br>Geometry Fundamentals for Welding       | Welding Ferrous Metals<br>Welding Nonferrous Metals<br>Overview of Weld Types<br>Electrical Power for Arc Welding   |
| WELDING FUNDAMENTAL  | S  |  |  |   |
| Units of Measurement<br>Blueprint Reading<br>Intro to OSHA<br>Personal Protective Equipment<br>Noise Reduction and Hearing<br>Conservation<br>Respiratory Safety   | Lockout/Tagout Procedures<br>SDS and Hazard Communication<br>Bloodborne Pathogens<br>Walking and Working Surfaces<br>Fire Safety and Prevention<br>Flammable/Combustible Liquids<br>Ergonomics   | Hand and Power Tool Safety<br>Safety for Lifting Devices<br>Powered Industrial Truck Safety<br>Confined Spaces<br>Environmental Safety Hazards<br>Safety for Metal Cutting<br>intro to CAD and CAM for Machining           | Welding Safety Essentials<br>PPE for Welding<br>Welding Fumes and Gases Safety<br>Electrical Safety for Welding<br>Math Fundamentals for Welding<br>Geometry Fundamentals for Welding<br>Overview of Weld Defects              | Welding Symbols and Codes<br>Thermal Cutting Overview<br>Plasma Cutting<br>Oxyfuel Cutting Applications<br>Machine Guarding   |
| GMAW FCAW SUB ARC  |  |  |  |   |
| Introduction to Metals<br>Ferrous Metals<br>Nonferrous Metals<br>Approaches to Maintenance<br>Total Productive Maintenance<br>Troubleshooting<br>Electrical Units<br>Safety for Electrical Work                        | Introduction to Circuits<br>Introduction to Magnetism<br>DC Circuit Components<br>NEC Overview<br>AC Fundamentals<br>Electrical Instruments<br>Electrical Print Reading<br>DC Power Sources  | AC Power Sources<br>Conductor Selection<br>Series Circuit Calculations<br>Parallel Circuit Calculations<br>Battery Selection<br>Safety for Mechanical Work<br>Introduction to Welding<br>Introduction to Welding Processes | Material Tests for Welding<br>Welding Ferrous Metals<br>Welding Nonferrous Metals<br>Overview for Weld Types<br>Electrical Power for Arc Welding<br>Introduction to GMAW<br>Introduction to FCAW<br>GMAW Applications          | Advanced GMAW Applications<br>FCAW Applications<br>Personal Effectiveness<br>Essentials of Communication  |
| GTAW   |  |  |  |   |
| Introduction to Physical Properties<br>Introduction to Mechanical Properties<br>Introduction to Metals<br>Classification of Steel<br>Ferrous Metals<br>Nonferrous Metals<br>Exotic Alloys<br>Approaches to Maintenance | Total Productive Maintenance<br>Troubleshooting<br>Electrical Units<br>Safety for Electrical Work<br>Introduction to Circuits<br>Introduction to Magnetism<br>DC Circuit Components<br>NEC Overview  | AC Fundamentals<br>Electrical Instruments<br>Electrical Print Reading<br>DC Power Sources<br>AC Power Sources<br>Conductor Selection<br>Series Circuit Calculations<br>Parallel Circuit Calculations                       | Battery Selection<br>Safety for Mechanical Work<br>Introduction to Welding<br>Introduction to Welding Processes<br>Material Tests for Welding<br>Welding Ferrous Metals<br>Welding Nonferrous Metals<br>Overview of Weld Types | Introduction to GTAW<br>GTAW Applications<br>Personal Effectiveness<br>Essentials of Communication  |
| SMAW<br>Introduction to Physical Properties<br>Introduction to Mechanical Properties<br>Introduction to Metals<br>Ferrous Metals<br>Nonferrous Metals<br>Approaches to Maintenance<br>Total Productive Maintenance     | Troubleshooting<br>Electrical Units<br>Safety for Electrical Work<br>Introduction to Circuits<br>Introduction to Magnetism<br>DC Circuit Components<br>NEC Overview  | AC Fundamentals<br>Electrical Instruments<br>Electrical Print Reading<br>DC Power Sources<br>AC Power Sources<br>Conductor Selection<br>Series Circuit Calculations  | Parallel Circuit Calculations<br>Battery Selection<br>Safety for Mechanical Work<br>Introduction to Welding<br>Introduction to Welding Processes<br>Material Tests for Welding<br>Welding Ferrous Metals                       | Welding Nonferrous Metals<br>Overview of Weld Types<br>Electrical Power for Arc Welding<br>Introduction to SMAW<br>SMAW Applications<br>Personal Effectiveness<br>Essentials of Communication |
| FABRICATION AND REPAI<br>Introduction to Workholding<br>Supporting and Locating Principles<br>Locating Devices<br>Fixture Body Construction<br>Fixture Design Basics<br>Math Fundamentals                              | R<br>Math: Fractions and Decimals<br>Algebra Fundamentals<br>Geometry: Lines and Angles<br>Geometry: Triangles<br>Geometry: Circles and Polygons<br>Trigonometry: The Pythagorean Theorem  | Trigonometry: Sine, Cosine, Tangent<br>Trigonometry: Sine Bar Applications<br>Statistics<br>Classification of Steel<br>Essentials of Heat Treatment of Steel<br>Band Saw Operation   | Fabrication Process<br>Intro to Assembly<br>Safety for Assembly<br>Applied and Engineering Sciences<br>Essentials of Leadership<br>Conflict Resolution Principles  | Conflict Resolution for Different Groups<br>Team Leadership   |